

# Yaskawa Parameter Modification Procedure

1. Press  $\nabla$  until "PAR" is displayed
2. Press "ENTER".
  - a. The display will read "A1-01" with the "A" flashing.

Notes: \* Only the flashing character can be changed with the  $\wedge$  /  $\nabla$  buttons.  
\* To move the flashing character to the right press "RESET"  
\* To move the flashing character to the left press "ESC"  
\* To accept a modified parameter press "ENTER"

3. Use the arrow keys to display the parameter to be modified, then press "ENTER".
  - a. The factory default value will be displayed.
4. Use the arrow keys to modify the parameter.
5. Press "ENTER" to save the change.
  - a. Display flashes "End".
6. When parameter modifications are complete, press and hold "ESC" until the Low Speed (Hz) is displayed "F 10.00"

| Description        | Parameter | Preset Value |
|--------------------|-----------|--------------|
| Acceleration (sec) | C1-01     | 1.0          |
| Deceleration (sec) | C1-02     | 0.2          |
| Low Speed (Hz)     | d1-01     | 10.0         |
| Incoming Power     | E1-01     | 230          |

## Determining Leveling Speed (ft/min) from Low Speed (Hz)

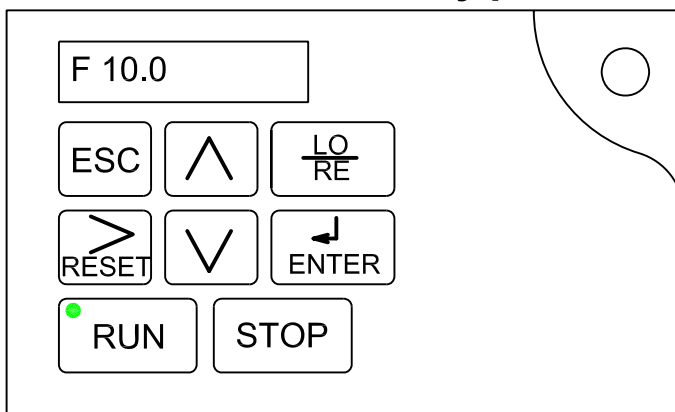
Par d1-01 = Desired Leveling speed (ft./min) / High Speed (ft./min) X 60

Example: Desired Leveling speed = 6 ft./min; High speed = 36 ft./min

Par d1-01 = (6 / 36) X 60

Par d1-01 = 10

## YASKAWA Keypad



**\*\*\* WARNING\*\*\***  
DO NOT Modify any other parameters.  
Failure to comply, can result in serious injury or death.

Mod: VUBA0010FAA